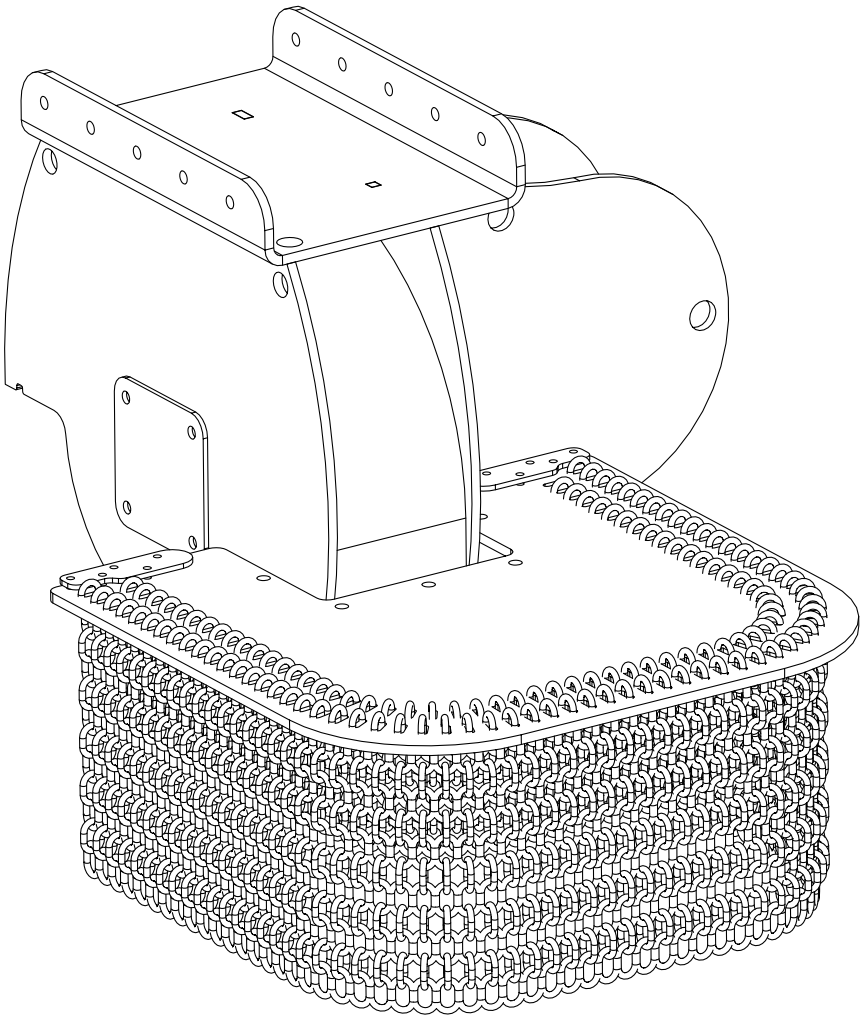
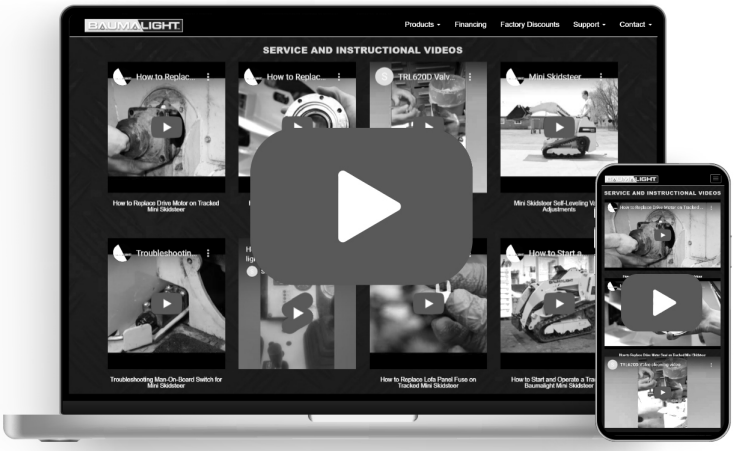


BAUMALIGHT™

GXM350, GXM550 And GXM750 Stump Grinder

OPERATOR'S MANUAL

Issue Date: October 2026



Service And Instructional Videos

Find online at baumalight.com/support

Following is a list of videos and documents available on Baumalights website and also on YouTube to help and enhance maintaining the stump grinder. The list below was current at the time this manual was issued. Additional content may be available.

Activity ID Number	Activity Name	Description	Item Available
318	Hydraulic Motor.	Breaking In Replacement Hydraulic Motor.	Video
224	Replacing Teeth.	When To Replace H3000 Teeth.	Video
104	Remove Seal.	Remove Seal On Motor Or Load Adapter.	Video
123	Zero-Leak Relief Valve.	Demonstrating And Troubleshooting Zero-Leak.	Video
142	Replace Motor Shaft Seal.	Replace Shaft Seal On Piston Motor.	Video
477	Communicating Measurements.	Why Not To Send Pictures Of Measuring Tapes To Communicate Measurements.	Video

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1 INTRODUCTION

1.1 Overview

Congratulations on your choice of a Baumalight Stump Grinder to complement your stump grinding operation. This equipment has been designed and manufactured to meet the needs of a discriminating buyer for efficient grinding of stumps.

This new and unique design allows us to build it very economically and makes it a very compact unit for storage and transport. The self feeding design of the frame and enhanced visibility make the stump grinder easy and efficient to operate. Hydraulic controls are easy to adjust and operate. The debris shield is standard equipment on all stump grinders. It is recommended that the stump grinder never be operated with out one.

Safe, efficient and trouble free operation of your Stump Grinder requires that you and anyone else who will be operating or maintaining the Stump Grinder, read and understand the Safety, Operation, Maintenance and Troubleshooting information contained within the Operator's Manual.

This manual covers the GXM350, GXM550 and GXM750 Baumalight Stump Grinder. Use the Table of Contents as a guide to locate required information.

Keep this manual handy for frequent reference and to pass on to new operators or owners. Contact your Baumalight dealer if you need assistance, information or additional copies of the manuals.

OPERATOR ORIENTATION - The directions left, right, front and rear, as mentioned throughout this manual, are as seen from the operator's seat and facing in the direction of travel.

1.2 Intended Use And Foreseeable Misuse

The stump grinder is designed to be used by an experienced operator. Operator must be trained in the safe operation of an excavator and hazards related to using the stump grinder and the safe use of the grinder for the intended purpose. Operators will require personal protective equipment to reduce the risk from some hazards that cannot be completely eliminated or controlled by the design of the grinder.

Care is required to ensure that the stump grinder will not come across metallic objects, stones or other materials.

Stump grinders are not designed for use in hazardous atmospheres where there is a risk of fire or explosion due to flammable gases or vapors. Use in hazardous, explosive atmospheres is prohibited. Serious injury or death of the operator or bystanders may be caused if grinder is misused. Misuse may also cause damage to the machine carrying the grinder.

2 SAFETY

2.1 Safety Alert Symbol And Safety Words

You must read, understand and follow the instructions given by the operating unit manufacturers, as well as the instructions in this manual.

The safety information in this manual is denoted by the safety alert symbol:



This symbol means ATTENTION! BECOME ALERT! YOUR SAFETY IS INVOLVED!

The level of risk is indicated by the following signal words:

DANGER

DANGER - Indicates a hazardous situation, which, if not avoided, WILL result in death or serious injury.

WARNING

WARNING - Indicates a hazardous situation, which, if not avoided, could result in death or serious injury.

CAUTION

CAUTION - Indicates a hazardous situation, which, if not avoided, could result in minor or moderate injury.

NOTICE

NOTICE - Indicates a situation that could result in damage to the equipment or other property.

2.2 Operational Hazards

WARNING

Prevent death or serious injury.

Read and understand this manual before operating stump grinder.

Always stop engine and remove key before leaving operators seat.

Never allow anyone near the stump grinder during operation.

Travel at a safe speed.

WARNING

Prevent death or serious injury from moving parts.

Moving parts can crush and dismember.

Do not operate without guards and shields in place.

Disconnect and lockout power source before adjusting or servicing.

WARNING

Use stump grinder only for the designed applications.

Any other use may result in personal injury, damage to equipment and may void the warranty.

⚠ WARNING

Prevent death or serious injury.

Verify stump grinder is locked to quick attach hitch before operation or transport.

⚠ WARNING

Protect from flying debris.

Wear proper safety glasses, goggles, or a face shield to protect from flying debris.

Carefully read all safety messages in this manual and on equipment safety signs. Keep safety signs in good condition and replace missing or damaged safety signs.

New equipment components and repair parts must include the current safety decal.

Learn how to properly operate equipment. NEVER operate or work around this equipment without proper instruction, while fatigued or under the influence of alcohol, prescription or non-prescription medication or if feeling ill.

Keep your equipment in proper working condition. Know the regulations and laws that apply to you and your industry. This manual is not to replace any regulations or laws. Additional information may be found at: www.asae.org or www.osha.gov. If you do not understand any part of this manual, contact your Baumalight dealer.

Prepare For Emergencies

- Be prepared in case of emergencies.
- Keep a fire extinguisher and first aid kit close to the machine.
- Keep emergency phone numbers close to your phone.
- Know your address so emergency services can locate you if an emergency arises.

Replace Safety Signs

- Replace missing or damaged safety signs.
- Safety signs are identified in Section 3 of this manual.
- Replacement safety signs are available from your Baumalight dealer.

Do Not Allow Riders

- NEVER lift or carry anyone on stump grinder.
- NEVER use stump grinder as a work platform.
- NEVER allow passengers on stump grinder.

Lower Operating Speed

- Lower operating speed while loading, unloading or performing heavy operations.
- Keep load low and move at slow speeds on rough or uneven terrain.

Avoid Rollover

The equipment may rollover, resulting in death or serious injury. To help prevent rollover:

- Travel at a slow speed.
- Avoid sharp turns & sudden movement on slopes.
- Carry loads close to the ground.
- Avoid holes, ditches and other obstructions which may cause equipment to rollover.
- Balance load so weight is evenly distributed and load is stable.
- Use caution when operating on slopes and do not operate on excessively steep slopes.
- Do not exceed load capacity of equipment.

Avoid Powerlines & Underground Utilities

⚠ DANGER

Prevent electrocution.

Death or serious injury can result if equipment comes near or contacts power lines.

Electrocution can occur without direct contact.

- Check clearance before raising equipment.
- Have local utilities locate and mark under ground wires, cables, pipelines and other hazards before grinding.

DO NOT leave the operator's seat if any part of the equipment contacts electric lines or cables.

Detach Stump Grinder Safely

Detach stump grinder on a firm and level surface. Stump grinder may fall over if detached on unlevel or soft surface. Be sure people, livestock and pets are clear of machinery.

Relieve hydraulic pressure before disconnecting hydraulic hoses.

Raised Attachment

⚠ WARNING

Crushing hazard.

Raised, unsupported stump grinder can fall, resulting in death or serious injury.

Never enter the area under a raised stump grinder.

A raised stump grinder can lower unexpectedly, resulting in death or serious injury.

NEVER enter area under a raised stump grinder.

Lower stump grinder to ground, engage parking brake, shut off engine and remove key before servicing.

Hazards From Modifying Equipment

Do not make any alterations to your stump grinder. Altering may cause your equipment to be unsafe and may void the manufacturers' warranty.

Avoid High Pressure Fluids

⚠ WARNING

Pressurized fluids can penetrate the skin.

Hydraulic hoses can fail from age, damage and exposure.

Use body and face protection while searching for leaks. A tiny, almost invisible leak can penetrate the skin, thereby requiring immediate medical attention.

Use wood or cardboard to detect hydraulic leaks, never use your hands.

Escaping fluid under pressure can penetrate the skin causing serious injury.

Prevent the hazard by relieving pressure before connecting or disconnecting hydraulic lines. Verify all connections are tight before applying pressure. Search for leaks with a piece of cardboard or wood. Protect hands and body from high pressure fluids. If an accident occurs, see a doctor immediately. Any fluid injected into the skin must be surgically removed within a few hours or serious infection may result.

Avoid Wood Dust Inhalation

⚠ WARNING

Drilling, sawing, sanding or machining wood products can expose you to wood dust, a substance known to the State of California to cause cancer.

Avoid inhaling wood dust or use a dust mask or other safeguards for personal protection. For more information go to www.P65Warnings.ca.gov/wood.

⚠ WARNING

Wear an approved dust mask or respirator.

Follow local, state and federal regulations.

Avoid Loud Noise

⚠ WARNING

Prolonged exposure to loud noise can cause impairment or loss of hearing.

Wear a suitable hearing protective device such as earmuffs or earplugs to protect against objectionable or uncomfortable loud noises.

2.3 Maintenance Hazards

Before servicing, park machine on a firm and level surface, set parking brake and place a “Do Not Operate” tag on control panel. Read and understand this manual. If you do not understand any part of the manual, contact your Baumalight dealer.

Always wear face and/or eye protection, safety shoes, and other protective equipment appropriate for the job.

Do not make unauthorized modifications. Contact your Baumalight dealer before you weld, cut/drill holes, or make any other modifications.

⚠ WARNING

Moving parts can crush and cut.

Keep clear of moving components.

Follow lockout procedure before servicing.

⚠ WARNING

Crushing hazard.

Before performing inspections, service or maintenance:

Park machine on firm, level surface.

Engage excavator parking brake.

Turn engine off and remove key.

Place “Do Not Operate” tag on control panel.

⚠ WARNING

Entanglement hazard.

Keep clear of moving components.

Wear proper protective equipment appropriate for the job.

⚠ WARNING

Burn hazard.

Hot and high pressure hydraulic oil.

Allow oil to cool before servicing.

⚠ WARNING

Drilling, sawing, sanding or machining wood products can expose you to wood dust, a substance known to the State of California to cause cancer.

Avoid inhaling wood dust or use a dust mask or other safeguards for personal protection. For more information go to www.P65Warnings.ca.gov/wood.

⚠ WARNING

Wear an approved dust mask or respirator.

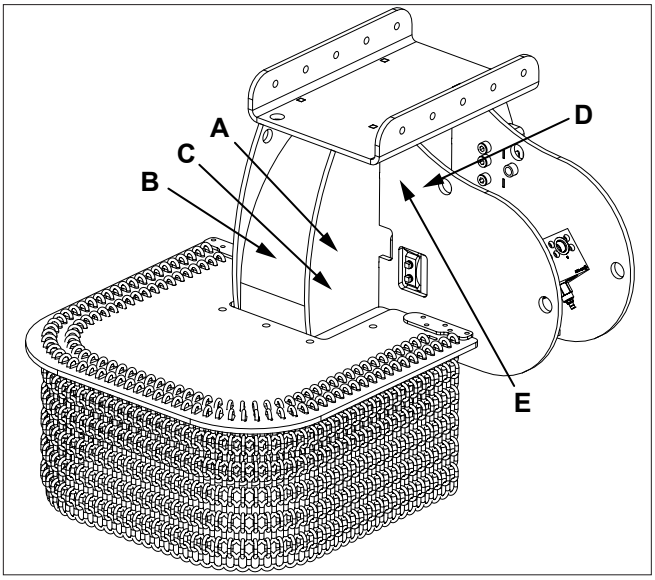
Follow local, state and federal regulations.

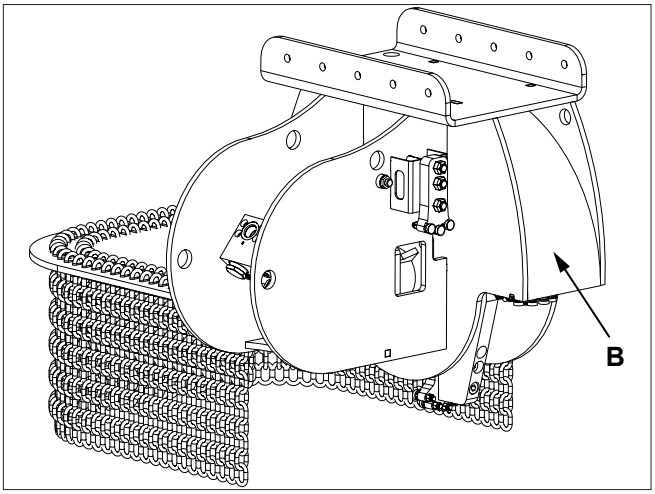
3 SAFETY SIGNS

The two and four panel safety decals are pictorial and have a yellow background. The panel with a triangle indicates the potential hazard. The panel without a triangle indicates how to avoid the hazard.

If any of the decals are missing, are damaged, or if you do not understand the decal, please contact your dealer.

Dashes lines indicate items hidden from view unless cover is opened.





A. D005262 ⚠ WARNING - P65 warning information.

> ⚠ **WARNING:** This product can expose you to chemicals including 1,3-Butadiene and lead, which are known to the state of California to cause cancer and birth defects or other reproductive harm. For more information go to www.P65Warnings.ca.gov.
>
> D005262

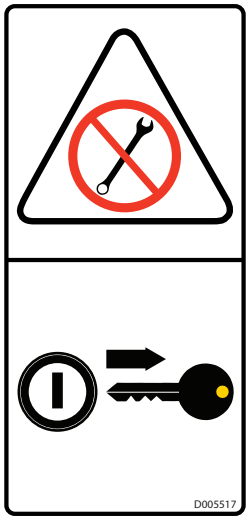
B. D005223 ⚠ WARNING - Rotating blade hazard. Keep back 75m while machine is operating. Wait for blade to stop before approaching machine.



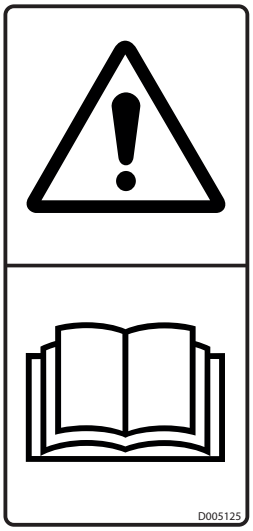
C. D005126 ⚠ WARNING - Pressurized fluid hazard. Keep away from machine.



D. D005517 ⚠ WARNING - Remove key before servicing.



E. D005125 ⚠ WARNING - Read and understand safety signs on the machine and operating instructions in this manual before operating machine.



4 OPERATION

4.1 Preparation For Use

⚠ WARNING

Drilling, sawing, sanding or machining wood products can expose you to wood dust, a substance known to the State of California to cause cancer.

Avoid inhaling wood dust or use a dust mask or other safeguards for personal protection. For more information go to www.P65Warnings.ca.gov/wood.

⚠ WARNING

Wear an approved dust mask or respirator.

Follow local, state and federal regulations.

Although the stump grinder has been carefully inspected and checked prior to shipment from manufacturer, it is recommended that the unit be thoroughly inspected.

Check all bolts for tightness and remove all shipping tags, bags, skids, and blocking.

Inspect equipment to verify that nameplates and all safety warning, caution signs and decals provided with the equipment are in place and clearly visible.

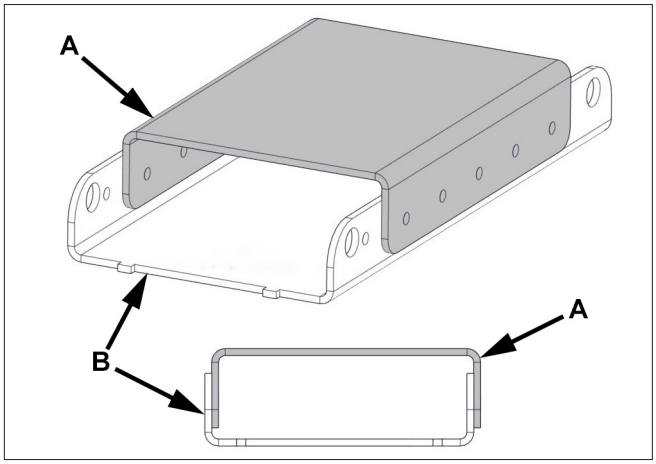
Visually inspect the stump grinder before each start up. Check for loose or missing parts and any damage that may have occurred during moving or shipping.

Review all excavator pre-start instructions, and ensure that all recommended steps and procedures have been followed. The stump grinder must be lifted in a vertical direction only. Due to the weight of the rotor the device must be adjusted accordingly.

4.1.1 Excavator Adapter

1. Install excavator adapter (A) on either side of machine mounting bracket (B) as shown.
2. Install and tighten mounting hardware. Tightening the mounting hardware will pull the flanges into place.

Note: *Excavator adapter design may vary but the mounting procedure is the same.*



4.2 Hydraulic Connections

⚠ WARNING

Pressurized fluids can penetrate the skin.

Disconnect and lock out power source before disconnecting and/or connecting hydraulic hoses.

The stump grinder is not equipped with hydraulic hoses. You must connect your excavator pressure, return and case drain hoses to stump grinder motor.

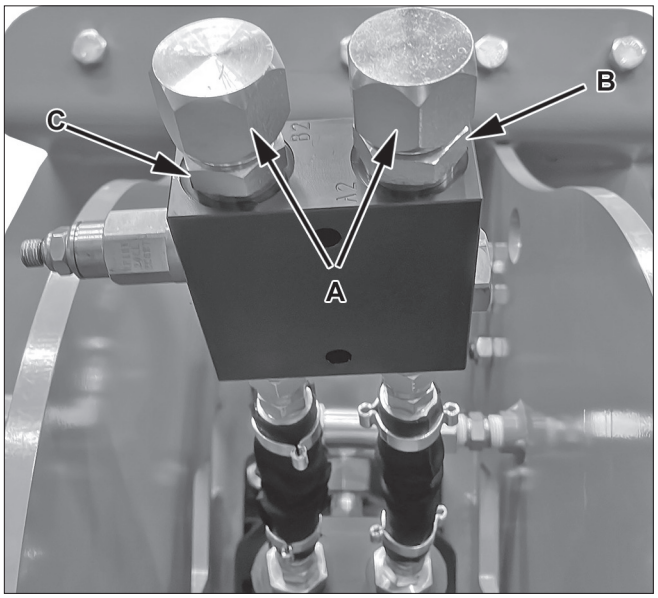
Fitting Size	Hose Description	Qty.
3/4 JIC FM	Pressure & Return	2
1/2 JIC FM	Case Drain	1

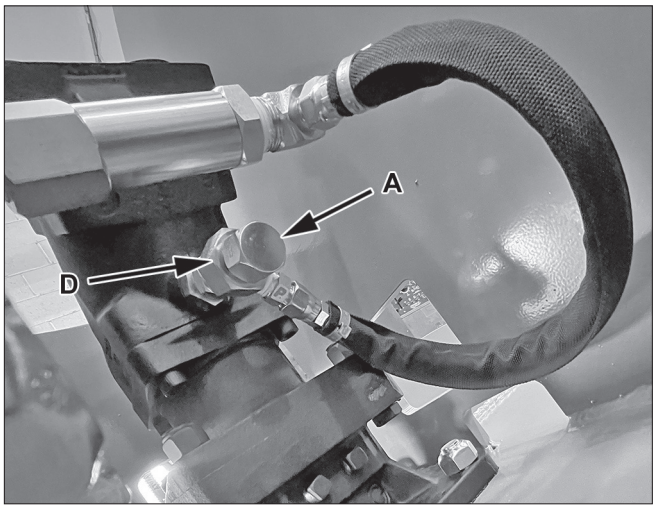
Remove caps (A) and connect your pressure hose to connector (B), return hose to connector (C) and case drain hose to connector (D).

NOTICE

Prevent equipment damage.

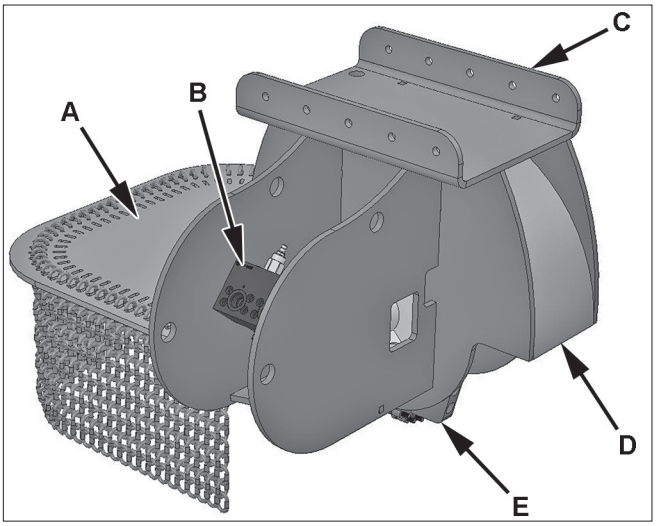
Failure to connect excavator case drain hose to motor case drain connector (D) may blow out motor shaft seal.





4.3 Machine Components

A. Debris Shield / Backfill Blade
B. Hydraulic Motor
C. Mounting Plate
D. Rotor Shield
E. Rotor Wheel



4.4 Attach To Excavator

⚠ WARNING

To prevent injury or machine damage put transmission in "Park".

Never position yourself between excavator and stump grinder.

Only experienced and properly trained operator's may operate the excavator and stump grinder.

1. Read and follow all safety instructions.
2. Attach excavator to stump grinder. See excavator operator's manual.
3. Verify pins are secure in the correct position.
4. Connect hydraulic hoses. Verify hydraulic hoses are clear of pinch areas and moving parts.
5. Move to a clear open area to test functions.

4.5 Detach From Excavator

⚠ WARNING

Prevent death or serious injury caused by unexpected movement:

1. **Park excavator on a level surface.**
2. **Engage excavator parking brake.**
3. **Disconnect hydraulic hoses.**
4. **Shut off engine and remove key.**

1. Park excavator on a level surface.
2. Lower stump grinder to the ground.
3. Shut off engine and remove key.
4. Disconnect hydraulic hoses.
5. Detach excavator from stump grinder. See excavator Operator's Manual.

4.6 Transporting

⚠ WARNING

Prevent death or serious injury.

Disengage hydraulic drive before transporting.

1. Verify all reflectors and Slow Moving Vehicle (SMV) sign are visible.
2. Raise stump grinder slightly off ground.
3. Verify hydraulics are disengaged.
4. Travel at a reasonable and safe speed.

4.7 Carbide Teeth Break-In

During the first few hours of use, avoid hitting stones as much as possible to allow the carbide teeth to wear slightly. This can be done by keeping the rotor above ground level. Brand new carbide tips are razor sharp and can chip and shatter easily when they hit hard objects. Once the razor sharpness has worn away, the tips do not chip as easily. Observing these precautions will extend the life of the carbide teeth and reduce operating expenses.

4.8 First Time User Tips

Before starting, stand to side of stump grinder and look at center point on bottom of rotor, this will appear different from the excavator seat and can be very deceiving.

Operate all functions in an open area with excavator in idle to get a good feel for the controls, do not expect to get first stump done fast.

Run throttle only at half speed for first time users.

⚠ WARNING

Always turn off excavator and disengage hydraulic drive before getting off the seat and approaching the stump grinder.

⚠ WARNING

Drilling, sawing, sanding or machining wood products can expose you to wood dust, a substance known to the State of California to cause cancer.

Avoid inhaling wood dust or use a dust mask or other safeguards for personal protection. For more information go to www.P65Warnings.ca.gov/wood.

⚠ WARNING

Wear an approved dust mask or respirator.

Follow local, state and federal regulations.

4.9 Field Operation

⚠ WARNING

Prevent serious injury or death caused by unexpected movement:

1. **Park excavator on a level surface.**
2. **Engage excavator parking brake.**
3. **Disengage hydraulic drive.**
4. **Shut off engine and remove key.**

⚠ WARNING

Never operate stump grinder when other people are in the vicinity.

Keep all shields in place.

Do not allow riders on excavator.

⚠ WARNING

Drilling, sawing, sanding or machining wood products can expose you to wood dust, a substance known to the State of California to cause cancer.

Avoid inhaling wood dust or use a dust mask or other safeguards for personal protection. For more information go to www.P65Warnings.ca.gov/wood.

⚠ WARNING

Wear an approved dust mask or respirator.

Follow local, state and federal regulations.

1. Attach stump grinder to excavator. See Attaching/Detaching in this section.
2. If stump is on a grade, position excavator in low area. This will position stump grinder in high area for a greater advantage of weight for stable cutting.
3. Move over stump so rotor torques downward pushing frame up to avoid binding.
4. Engage rotor and slowly lower it in a controlled manor to desired cutting depth. Always lower rotor beside stump, never try cutting down, always cut sideways.
5. Slowly move into the stump.
6. If rotor stalls, stop motion and rise slightly.
7. After a complete pass, move to home position and lower rotor to desired position for next pass.
8. Continue lowering the passes in this manor until stump is completely removed.
9. When grinding is completed, use backfill blade to level work site.

5 SERVICE AND MAINTENANCE

⚠ WARNING

Prevent serious injury or death caused by unexpected movement:

1. **Park excavator on a level surface.**
2. **Engage excavator parking brake.**
3. **Disengage hydraulic drive.**
4. **Shut off engine and remove key.**

⚠ WARNING

Drilling, sawing, sanding or machining wood products can expose you to wood dust, a substance known to the State of California to cause cancer.

Avoid inhaling wood dust or use a dust mask or other safeguards for personal protection. For more information go to www.P65Warnings.ca.gov/wood.

⚠ WARNING

Wear an approved dust mask or respirator.

Follow local, state and federal regulations.

We design many of our products using industry-standard parts that are widely available from local supply stores.

Many replacement parts such as bearings, belts, seals, touch-up paint and cutting teeth can often be found through local suppliers, not just from Baumalight.

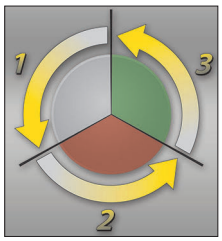


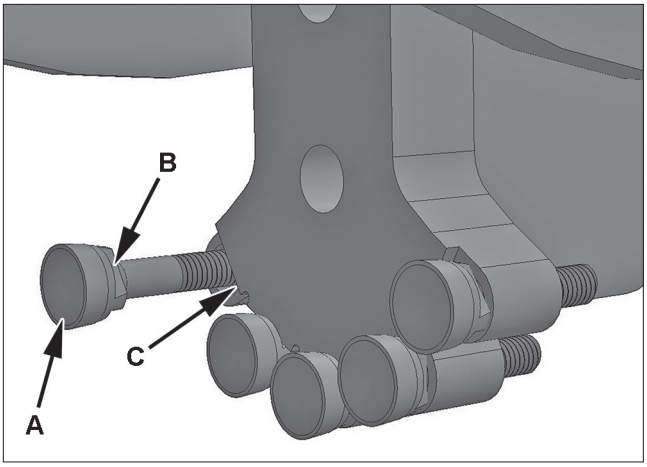
5.1 Rotate Cutting Teeth

Each tooth can be rotated up to two times before replacement is necessary.

1. Park excavator and grinder on a level surface.
2. Lower grinder to the ground.
3. Shut off engine and remove key.
4. Inspect teeth for wear on top edge (A). Once top edge is worn, rotate tooth so a new edge is on top (cutting) edge.
5. Loosen locknut on tooth and rotate tooth 1/3 turn. Flat shoulder (B) on tooth will fit against shoulder (C) on tooth holder.
6. Tighten tooth locknut to torque listed below.

H3000 Teeth - 35 lb/ft (47 Nm)
G3000 Teeth - 35 lb/ft (47 Nm)
W3000 Teeth - 25 lb/ft (34 Nm)





Note: *Parts breakdown can be found on Baumalight's website.* www.baumalight.com

5.2 Replace Cutting Teeth

WARNING

Prevent serious injury or death caused by unexpected movement:

1. **Park excavator on a level surface.**
2. **Engage excavator parking brake.**
3. **Disengage hydraulic drive.**
4. **Shut off engine and remove key.**

WARNING

Drilling, sawing, sanding or machining wood products can expose you to wood dust, a substance known to the State of California to cause cancer.

Avoid inhaling wood dust or use a dust mask or other safeguards for personal protection. For more information go to www.P65Warnings.ca.gov/wood.

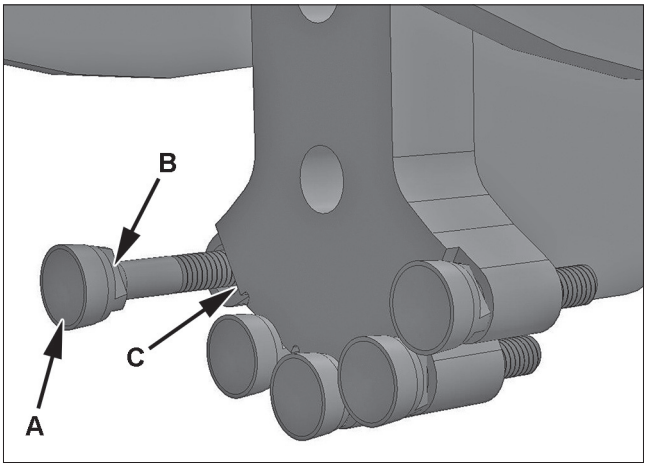
WARNING

Wear an approved dust mask or respirator.

Follow local, state and federal regulations.

1. Park excavator and grinder on a level surface.
2. Lower grinder to the ground.
3. Shut off engine and remove key.
4. Inspect cutting teeth (A) for damage and wear. Replace individual teeth as needed.
5. Remove locknut, spacer and tooth. Install new tooth. Flat shoulder (B) on tooth will fit against shoulder (C) on tooth holder.
6. Install spacer and locknut.
7. Tighten tooth locknut to torque listed below.

H3000 Teeth - 35 lb/ft (47 Nm)
G3000 Teeth - 35 lb/ft (47 Nm)
W3000 Teeth - 25 lb/ft (34 Nm)



Note: *Parts breakdown can be found on Baumalight's website.* www.baumalight.com

5.3 Replace Tooth Holder

⚠ WARNING

Prevent serious injury or death caused by unexpected movement:

1. **Park excavator on a level surface.**
2. **Engage excavator parking brake.**
3. **Disengage hydraulic drive.**
4. **Shut off engine and remove key.**

⚠ WARNING

Drilling, sawing, sanding or machining wood products can expose you to wood dust, a substance known to the State of California to cause cancer.

Avoid inhaling wood dust or use a dust mask or other safeguards for personal protection. For more information go to www.P65Warnings.ca.gov/wood.

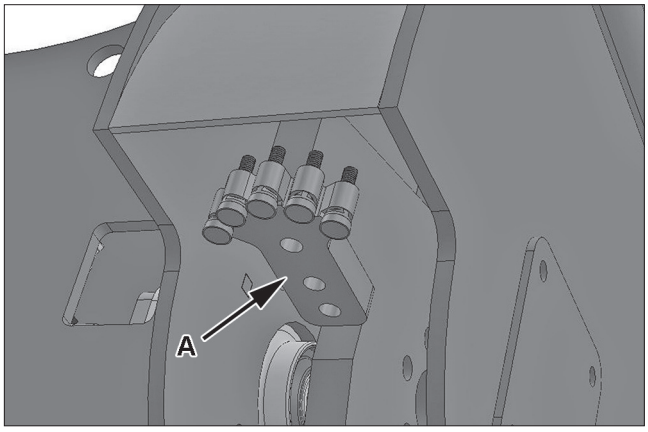
⚠ WARNING

Wear an approved dust mask or respirator.

Follow local, state and federal regulations.

1. Park excavator and grinder on a level surface.
2. Lower grinder to the ground.
3. Shut off engine and remove key.
4. Inspect tooth holders (A) for damage and wear. Replace individual tooth holders as needed.
5. Remove cutting teeth from holder.
6. Remove mounting hardware on tooth holder (A). Install new tooth holder, install and tighten mounting hardware.
7. Install cutting teeth into new tooth holder.
8. Tighten tooth locknut to torque listed below.

H3000 Teeth - 35 lb/ft (47 Nm)
G3000 Teeth - 35 lb/ft (47 Nm)
W3000 Teeth - 25 lb/ft (34 Nm)



Note: *Parts breakdown can be found on Baumalight's website.* **www.baumalight.com**

5.4 Maintenance

Check cutting teeth every 4 hours of use.

Inspect for any buildup of contamination (dirt, stones, etc.).

Check hydraulic hoses and fittings for leaks.

Keep cutting teeth in good condition. Unit will cut faster and remaining teeth will last longer if broken teeth are replaced.

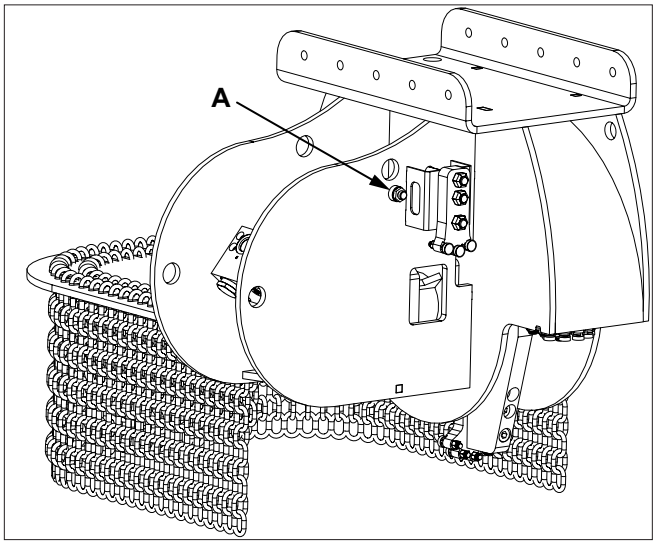
5.5 Zero Leak Case Drain Relief Valve

The stump grinder is equipped with a case drain connector. You must connect your case drain line and route to the excavator hydraulic reservoir.

It is normal for a hydraulic motor to have a slight amount of internal leakage.

The case drain line will allow this internal leakage to be returned to the reservoir, preventing excessive pressure on the motor seal.

Starting with model year 2022, stump grinders will be equipped with a zero leak relief valve (A) installed in the case drain line.



If the case drain line is not connected or becomes obstructed, the zero leak relief valve will vent the pressurized hydraulic fluid to the atmosphere. The zero leak relief valve will self reset after hydraulic pressure reduced.

A properly installed case drain protected by a zero leak relief valve will save the work of replacing the motor shaft seal and also improve the efficiency of your hydraulic system.

⚠ WARNING

Pressurized fluids can penetrate the skin.

Keep bystanders away from machine during operation.

A tiny, almost invisible leak can penetrate the skin, thereby requiring immediate medical attention.

If hydraulic fluid is coming out of the zero leak relief valve, shut down machine immediately. Inspect the case drain line connection and lines. Contact your dealer if case drain lines and connection are good.

NOTICE

Environmental hazard.

Clean up any spilled hydraulic fluid immediately.

6 TROUBLESHOOTING

PROBLEM	CHECK	SOLUTION
Rotor does not spin.	Rotor jammed.	Remove material from rotor.
	Low oil.	Check oil level in excavator. Add if necessary.
	Not enough oil flow.	Check flow control on excavator. See your dealer.
Rotor does not have much power.	Low oil.	Check oil level in excavator. Add if necessary.
	Oil filter plugged.	Replace excavator oil filter.
	Relief valve not set properly.	Set relief valve. Pressure should be between 2,500 and 3,500 psi.
	Not enough oil flow.	Check flow control on excavator. See your dealer.

7 WARRANTY

To view the warranty, scan the QR Code below, or go to Baumalight.com. From the Support drop down, click on Support, then select Stump Grinders. Select Product Warranty.

For parts, specifications and the latest machine information please visit our website.
www.baumalight.com

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